

CoilThread Part Numbers & Cross References

Unified Coarse - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
2-56	1	2TLC-02C-0086	NAS1130-02L10	TLC-02C-0086	MS21209C0210	3585-02CN086
	1.5	2TLC-02C-0129	NAS1130-02L15	TLC-02C-0129	MS21209C0215	3585-02CN129
	2	2TLC-02C-0172	NAS1130-02L20	TLC-02C-0172	MS21209C0220	3585-02CN172
	2.5	2TLC-02C-0215	NAS1130-02L25	TLC-02C-0215	MS21209C0225	3585-02CN215
	3	2TLC-02C-0258	NAS1130-02L30	TLC-02C-0258	MS21209C0230	3585-02CN258
3-48	1	---	---	TLC-03C-0099	MS21209C0310	3585-03CN099
	1.5	---	---	TLC-03C-0148	MS21209C0315	3585-03CN148
	2	---	---	TLC-03C-0198	MS21209C0320	3585-03CN198
	2.5	---	---	TLC-03C-0248	MS21209C0325	3585-03CN248
	3	---	---	TLC-03C-0297	MS21209C0330	3585-03CN297
4-40	1	2TLC-04C-0112	NAS1130-04L10	TLC-04C-0112	MS21209C0410	3585-04CN112
	1.5	2TLC-04C-0168	NAS1130-04L15	TLC-04C-0168	MS21209C0415	3585-04CN168
	2	2TLC-04C-0224	NAS1130-04L20	TLC-04C-0224	MS21209C0420	3585-04CN224
	2.5	2TLC-04C-0280	NAS1130-04L25	TLC-04C-0280	MS21209C0425	3585-04CN280
	3	2TLC-04C-0336	NAS1130-04L30	TLC-04C-0336	MS21209C0430	3585-04CN336
5-40	1	---	---	TLC-05C-0125	MS21209C0510	3585-05CN125
	1.5	---	---	TLC-05C-0188	MS21209C0515	3585-05CN188
	2	---	---	TLC-05C-0250	MS21209C0520	3585-05CN250
	2.5	---	---	TLC-05C-0312	MS21209C0525	3585-05CN312
	3	---	---	TLC-05C-0375	MS21209C0530	3585-05CN375
6-32	1	2TLC-06C-0138	NAS1130-06L10	TLC-06C-0138	MS21209C0610	3585-06CN138
	1.5	2TLC-06C-0207	NAS1130-06L15	TLC-06C-0207	MS21209C0615	3585-06CN207
	2	2TLC-06C-0276	NAS1130-06L20	TLC-06C-0276	MS21209C0620	3585-06CN276
	2.5	2TLC-06C-0345	NAS1130-06L25	TLC-06C-0345	MS21209C0625	3585-06CN345
	3	2TLC-06C-0414	NAS1130-06L30	TLC-06C-0414	MS21209C0630	3585-06CN414
8-32	1	2TLC-2C-0164	NAS1130-08L10	TLC-2C-0164	MS21209C0810	3585-2CN164
	1.5	2TLC-2C-0246	NAS1130-08L15	TLC-2C-0246	MS21209C0815	3585-2CN246
	2	2TLC-2C-0328	NAS1130-08L20	TLC-2C-0328	MS21209C0820	3585-2CN328
	2.5	2TLC-2C-0410	NAS1130-08L25	TLC-2C-0410	MS21209C0825	3585-2CN410
	3	2TLC-2C-0492	NAS1130-08L30	TLC-2C-0492	MS21209C0830	3585-2CN492
10-24	1	2TLC-3C-0190	NAS1130-3CL10	TLC-3C-0190	MS21209C1-10	3585-3CN190
	1.5	2TLC-3C-0285	NAS1130-3CL15	TLC-3C-0285	MS21209C1-15	3585-3CN285
	2	2TLC-3C-0380	NAS1130-3CL20	TLC-3C-0380	MS21209C1-20	3585-3CN380
	2.5	2TLC-3C-0475	NAS1130-3CL25	TLC-3C-0475	MS21209C1-25	3585-3CN475
	3	2TLC-3C-0570	NAS1130-3CL30	TLC-3C-0570	MS21209C1-30	3585-3CN570
12-24	1	---	---	TLC-1C-0216	MS21209C2-10	3585-1CN216
	1.5	---	---	TLC-1C-0324	MS21209C2-15	3585-1CN324
	2	---	---	TLC-1C-0432	MS21209C2-20	3585-1CN432
	2.5	---	---	TLC-1C-0540	MS21209C2-25	3585-1CN540
	3	---	---	TLC-1C-0648	MS21209C2-30	3585-1CN648
1/4-20	1	2TLC-4C-0250	NAS1130-4L10	TLC-4C-0250	MS21209C4-10	3585-4CN250
	1.5	2TLC-4C-0375	NAS1130-4L15	TLC-4C-0375	MS21209C4-15	3585-4CN375
	2	2TLC-4C-0500	NAS1130-4L20	TLC-4C-0500	MS21209C4-20	3585-4CN500
	2.5	2TLC-4C-0625	NAS1130-4L25	TLC-4C-0625	MS21209C4-25	3585-4CN625
	3	2TLC-4C-0750	NAS1130-4L30	TLC-4C-0750	MS21209C4-30	3585-4CN750

CoilThread Part Numbers & Cross References

Unified Coarse - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
5/16-18	1	2TLC-5C-0312	NAS1130-5CL10	TLC-5C-0312	MS21209C5-10	3585-5CN312
	1.5	2TLC-5C-0469	NAS1130-5CL15	TLC-5C-0469	MS21209C5-15	3585-5CN469
	2	2TLC-5C-0625	NAS1130-5CL20	TLC-5C-0625	MS21209C5-20	3585-5CN625
	2.5	2TLC-5C-0781	NAS1130-5CL25	TLC-5C-0781	MS21209C5-25	3585-5CN781
	3	2TLC-5C-0938	NAS1130-5CL30	TLC-5C-0938	MS21209C5-30	3585-5CN938
3/8-16	1	2TLC-6C-0375	NAS1130-6CL10	TLC-6C-0375	MS21209C6-10	3585-6CN375
	1.5	2TLC-6C-0562	NAS1130-6CL15	TLC-6C-0562	MS21209C6-15	3585-6CN562
	2	2TLC-6C-0750	NAS1130-6CL20	TLC-6C-0750	MS21209C6-20	3585-6CN750
	2.5	2TLC-6C-0938	NAS1130-6CL25	TLC-6C-0938	MS21209C6-25	3585-6CN938
	3	---	---	TLC-6C-1125	MS21209C6-30	3585-6CN1125
7/16-14	1	---	---	TLC-7C-0438	MS21209C7-10	3585-7CN438
	1.5	---	---	TLC-7C-0656	MS21209C7-15	3585-7CN656
	2	---	---	TLC-7C-0875	MS21209C7-20	3585-7CN875
	2.5	---	---	TLC-7C-1094	MS21209C7-25	3585-7CN1094
	3	---	---	TLC-7C-1312	MS21209C7-30	3585-7CN1312
1/2-13	1	---	---	TLC-8C-0500	MS21209C8-10	3585-8CN500
	1.5	---	---	TLC-8C-0750	MS21209C8-15	3585-8CN750
	2	---	---	TLC-8C-1000	MS21209C8-20	3585-8CN1000
	2.5	---	---	TLC-8C-1250	MS21209C8-25	3585-8CN1250
	3	---	---	TLC-8C-1500	MS21209C8-30	3585-8CN1500
9/16-12	1	---	---	TLC-9C-0562	MS21209C9-10	3585-9CN562
	1.5	---	---	TLC-9C-0844	MS21209C9-15	3585-9CN844
	2	---	---	TLC-9C-1125	MS21209C9-20	3585-9CN1125
	2.5	---	---	TLC-9C-1406	MS21209C9-25	3585-9CN1406
	3	---	---	TLC-9C-1688	MS21209C9-30	3585-9CN1688
5/8-11	1	---	---	TLC-10C-0625	MS21209C1010	3585-10CN625
	1.5	---	---	TLC-10C-0938	MS21209C1015	3585-10CN938
	2	---	---	TLC-10C-1250	MS21209C1020	3585-10CN1250
	2.5	---	---	TLC-10C-1562	MS21209C1025	3585-10CN1562
	3	---	---	TLC-10C-1875	MS21209C1030	3585-10CN1875
3/4-10	1	---	---	TLC-12C-0750	MS21209C1210	3585-12CN750
	1.5	---	---	TLC-12C-1125	MS21209C1215	3585-12CN1125
	2	---	---	TLC-12C-1500	MS21209C1220	3585-12CN1500
	2.5	---	---	TLC-12C-1875	MS21209C1225	3585-12CN1875
	3	---	---	TLC-12C-2250	MS21209C1230	3585-12CN2250
7/8-9	1	---	---	TLC-14C-0875	MS21209C1410	3585-14CN875
	1.5	---	---	TLC-14C-1312	MS21209C1415	3585-14CN1312
	2	---	---	TLC-14C-1750	MS21209C1420	3585-14CN1750
	2.5	---	---	TLC-14C-2188	MS21209C1425	3585-14CN2188
	3	---	---	TLC-14C-2625	MS21209C1430	3585-14CN2625
1-8	1	---	---	TLC-16C-1000	MS21209C1610	3585-16CN1000
	1.5	---	---	TLC-16C-1500	MS21209C1615	3585-16CN1500
	2	---	---	TLC-16C-2000	MS21209C1620	3585-16CN2000
	2.5	---	---	TLC-16C-2500	MS21209C1625	3585-16CN2500
	3	---	---	TLC-16C-3000	MS21209C1630	3585-16CN3000

CoilThread Part Numbers & Cross References

Unified Coarse - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
1-1/8-7	1	---	---	TLC-18C-1125	MS21209C1810	3585-18CN1125
	1.5	---	---	TLC-18C-1688	MS21209C1815	3585-18CN1688
	2	---	---	TLC-18C-2250	MS21209C1820	3585-18CN2250
	2.5	---	---	TLC-18C-2812	MS21209C1825	3585-18CN2812
	3	---	---	TLC-18C-3375	MS21209C1830	3585-18CN3375
1-1/4-7	1	---	---	TLC-20C-1250	MS21209C2010	3585-20CN1250
	1.5	---	---	TLC-20C-1875	MS21209C2015	3585-20CN1875
	2	---	---	TLC-20C-2500	MS21209C2020	3585-20CN2500
	2.5	---	---	TLC-20C-3125	MS21209C2025	3585-20CN3125
	3	---	---	TLC-20C-3750	MS21209C2030	3585-20CN3750
1-3/8-6	1	---	---	TLC-22C-1375	MS21209C2210	3585-22CN1375
	1.5	---	---	TLC-22C-2062	MS21209C2215	3585-22CN2062
	2	---	---	TLC-22C-2750	MS21209C2220	3585-22CN2750
	2.5	---	---	TLC-22C-3438	MS21209C2225	3585-22CN3438
	3	---	---	TLC-22C-4125	MS21209C2230	3585-22CN4125
1-1/2-6	1	---	---	TLC-24C-1500	MS21209C2410	3585-24CN1500
	1.5	---	---	TLC-24C-2250	MS21209C2415	3585-24CN2250
	2	---	---	TLC-24C-3000	MS21209C2420	3585-24CN3000
	2.5	---	---	TLC-24C-3750	MS21209C2425	3585-24CN3750
	3	---	---	TLC-24C-4500	MS21209C2430	3585-24CN4500

Unified Fine - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
3-56	1	---	---	TLF-03C-0099	MS21209F0310	3591-03CN099
	1.5	---	---	TLF-03C-0148	MS21209F0315	3591-03CN148
	2	---	---	TLF-03C-0198	MS21209F0320	3591-03CN198
	2.5	---	---	TLF-03C-0248	MS21209F0325	3591-03CN248
	3	---	---	TLF-03C-0297	MS21209F0330	3591-03CN297
4-48	1	---	---	TLF-04C-0112	MS21209F0410	3591-04CN112
	1.5	---	---	TLF-04C-0168	MS21209F0415	3591-04CN168
	2	---	---	TLF-04C-0224	MS21209F0420	3591-04CN224
	2.5	---	---	TLF-04C-0280	MS21209F0425	3591-04CN280
	3	---	---	TLF-04C-0336	MS21209F0430	3591-04CN336
6-40	1	---	---	TLF-06C-0138	MS21209F0610	3591-06CN138
	1.5	---	---	TLF-06C-0207	MS21209F0615	3591-06CN207
	2	---	---	TLF-06C-0276	MS21209F0620	3591-06CN276
	2.5	---	---	TLF-06C-0345	MS21209F0625	3591-06CN345
	3	---	---	TLF-06C-0414	MS21209F0630	3591-06CN414
8-36	1	---	---	TLF-2C-0164	MS21209F0810	3591-2CN164
	1.5	---	---	TLF-2C-0246	MS21209F0815	3591-2CN246
	2	---	---	TLF-2C-0328	MS21209F0820	3591-2CN328
	2.5	---	---	TLF-2C-0410	MS21209F0825	3591-2CN410
	3	---	---	TLF-2C-0492	MS21209F0830	3591-2CN492

CoilThread Part Numbers & Cross References

Unified Fine - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
10-32	1	2TLF-3C-0190	NAS1130-3L10	TLF-3C-0190	MS21209F1-10	3591-3CN190
	1.5	2TLF-3C-0285	NAS1130-3L15	TLF-3C-0285	MS21209F1-15	3591-3CN285
	2	2TLF-3C-0380	NAS1130-3L20	TLF-3C-0380	MS21209F1-20	3591-3CN380
	2.5	2TLF-3C-0475	NAS1130-3L25	TLF-3C-0475	MS21209F1-25	3591-3CN475
	3	2TLF-3C-0570	NAS1130-3L30	TLF-3C-0570	MS21209F1-30	3591-3CN570
1/4-28	1	2TLF-4C-0250	NAS1130-4FL10	TLF-4C-0250	MS21209F4-10	3591-4CN250
	1.5	2TLF-4C-0375	NAS1130-4FL15	TLF-4C-0375	MS21209F4-15	3591-4CN375
	2	2TLF-4C-0500	NAS1130-4FL20	TLF-4C-0500	MS21209F4-20	3591-4CN500
	2.5	2TLF-4C-0625	NAS1130-4FL25	TLF-4C-0625	MS21209F4-25	3591-4CN625
	3	2TLF-4C-0750	NAS1130-4FL30	TLF-4C-0750	MS21209F4-30	3591-4CN750
5/16-24	1	2TLF-5C-0312	NAS1130-5FL10	TLF-5C-0312	MS21209F5-10	3591-5CN312
	1.5	2TLF-5C-0469	NAS1130-5FL15	TLF-5C-0469	MS21209F5-15	3591-5CN469
	2	2TLF-5C-0625	NAS1130-5FL20	TLF-5C-0625	MS21209F5-20	3591-5CN625
	2.5	2TLF-5C-0781	NAS1130-5FL25	TLF-5C-0781	MS21209F5-25	3591-5CN781
	3	---	---	TLF-5C-0938	MS21209F5-30	3591-5CN938
3/8-24	1	2TLF-6C-0375	NAS1130-6FL10	TLF-6C-0375	MS21209F6-10	3591-6CN375
	1.5	2TLF-6C-0562	NAS1130-6FL15	TLF-6C-0562	MS21209F6-15	3591-6CN562
	2	2TLF-6C-0750	NAS1130-6FL20	TLF-6C-0750	MS21209F6-20	3591-6CN750
	2.5	---	---	TLF-6C-0938	MS21209F6-25	3591-6CN938
	3	---	---	TLF-6C-1125	MS21209F6-30	3591-6CN1125
7/16-20	1	---	---	TLF-7C-0438	MS21209F7-10	3591-7CN438
	1.5	---	---	TLF-7C-0656	MS21209F7-15	3591-7CN656
	2	---	---	TLF-7C-0875	MS21209F7-20	3591-7CN875
	2.5	---	---	TLF-7C-1094	MS21209F7-25	3591-7CN1094
	3	---	---	TLF-7C-1312	MS21209F7-30	3591-7CN1312
1/2-20	1	---	---	TLF-8C-0500	MS21209F8-10	3591-8CN500
	1.5	---	---	TLF-8C-0750	MS21209F8-15	3591-8CN750
	2	---	---	TLF-8C-1000	MS21209F8-20	3591-8CN1000
	2.5	---	---	TLF-8C-1250	MS21209F8-25	3591-8CN1250
	3	---	---	TLF-8C-1500	MS21209F8-30	3591-8CN1500
9/16-18	1	---	---	TLF-9C-0562	MS21209F9-10	3591-9CN562
	1.5	---	---	TLF-9C-0844	MS21209F9-15	3591-9CN844
	2	---	---	TLF-9C-1125	MS21209F9-20	3591-9CN1125
	2.5	---	---	TLF-9C-1406	MS21209F9-25	3591-9CN1406
	3	---	---	TLF-9C-1688	MS21209F9-30	3591-9CN1688
5/8-18	1	---	---	TLF-10C-0625	MS21209F1010	3591-10CN625
	1.5	---	---	TLF-10C-0938	MS21209F1015	3591-10CN938
	2	---	---	TLF-10C-1250	MS21209F1020	3591-10CN1250
	2.5	---	---	TLF-10C-1562	MS21209F1025	3591-10CN1562
	3	---	---	TLF-10C-1875	MS21209F1030	3591-10CN1875
3/4-16	1	---	---	TLF-12C-0750	MS21209F1210	3591-12CN750
	1.5	---	---	TLF-12C-1125	MS21209F1215	3591-12CN1125
	2	---	---	TLF-12C-1500	MS21209F1220	3591-12CN1500
	2.5	---	---	TLF-12C-1875	MS21209F1225	3591-12CN1875
	3	---	---	TLF-12C-2250	MS21209F1230	3591-12CN2250

CoilThread Part Numbers & Cross References

Unified Fine - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
7/8-14	1	---	---	TLF-14C-0875	MS21209F1410	3591-14CN875
	1.5	---	---	TLF-14C-1312	MS21209F1415	3591-14CN1312
	2	---	---	TLF-14C-1750	MS21209F1420	3591-14CN1750
	2.5	---	---	TLF-14C-2188	MS21209F1425	3591-14CN2188
	3	---	---	TLF-14C-2625	MS21209F1430	3591-14CN2625
1-12	1	---	---	TLF-16C-1000	MS21209F1610	3591-161CN1000
	1.5	---	---	TLF-16C-1500	MS21209F1615	3591-161CN1500
	2	---	---	TLF-16C-2000	MS21209F1620	3591-161CN2000
	2.5	---	---	TLF-16C-2500	MS21209F1625	3591-161CN2500
	3	---	---	TLF-16C-3000	MS21209F1630	3591-161CN3000
1-1/8-12	1	---	---	TLF-18C-1125	MS21209F1810	3591-18CN1125
	1.5	---	---	TLF-18C-1688	MS21209F1815	3591-18CN1688
	2	---	---	TLF-18C-2250	MS21209F1820	3591-18CN2250
	2.5	---	---	TLF-18C-2812	MS21209F1825	3591-18CN2812
	3	---	---	TLF-18C-3375	MS21209F1830	3591-18CN3375
1-1/4-12	1	---	---	TLF-20C-1250	MS21209F2010	3591-20CN1250
	1.5	---	---	TLF-20C-1875	MS21209F2015	3591-20CN1875
	2	---	---	TLF-20C-2500	MS21209F2020	3591-20CN2500
	2.5	---	---	TLF-20C-3125	MS21209F2025	3591-20CN3125
	3	---	---	TLF-20C-3750	MS21209F2030	3591-20CN3750
1-3/8-12	1	---	---	TLF-22C-1375	MS21209F2210	3591-22CN1375
	1.5	---	---	TLF-22C-2062	MS21209F2215	3591-22CN2062
	2	---	---	TLF-22C-2750	MS21209F2220	3591-22CN2750
	2.5	---	---	TLF-22C-3438	MS21209F2225	3591-22CN3438
	3	---	---	TLF-22C-4125	MS21209F2230	3591-22CN4125
1-1/2-12	1	---	---	TLF-24C-1500	MS21209F2410	3591-24CN1500
	1.5	---	---	TLF-24C-2250	MS21209F2415	3591-24CN2250
	2	---	---	TLF-24C-3000	MS21209F2420	3591-24CN3000
	2.5	---	---	TLF-24C-3750	MS21209F2425	3591-24CN3750
	3	---	---	TLF-24C-4500	MS21209F2430	3591-24CN4500

Metric Coarse - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M2.2X0.45	1	---	---	TLM-2.2X.45C-2.2	MA3329-100	4184-2.2CN022
	1.5	---	---	TLM-2.2X.45C-3.3	MA3329-150	4184-2.2CN033
	2	---	---	TLM-2.2X.45C-4.4	MA3329-200	4184-2.2CN044
	2.5	---	---	TLM-2.2X.45C-5.5	MA3329-250	4184-2.2CN055
	3	---	---	TLM-2.2X.45C-6.6	MA3329-300	4184-2.2CN066
M2.5X0.45	1	2TLM-2.5X.45C-2.5	NA0276M2AL10	TLM-2.5X.45C-2.5	MA3329-101	4184-2.5CN025
	1.5	2TLM-2.5X.45C-3.8	NA0276M2AL15	TLM-2.5X.45C-3.8	MA3329-151	4184-2.5CN038
	2	2TLM-2.5X.45C-5	NA0276M2AL20	TLM-2.5X.45C-5	MA3329-201	4184-2.5CN050
	2.5	2TLM-2.5X.45C-6.3	NA0276M2AL25	TLM-2.5X.45C-6.3	MA3329-251	4184-2.5CN063
	3	2TLM-2.5X.45C-7.5	NA0276M2AL30	TLM-2.5X.45C-7.5	MA3329-301	4184-2.5CN075

CoilThread Part Numbers & Cross References

Metric Coarse - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M3X0.5	1	2TLM-3X.5C-3	NA0276M3L10	TLM-3X.5C-3	MA3329-102	4184-3CN030
	1.5	2TLM-3X.5C-4.5	NA0276M3L15	TLM-3X.5C-4.5	MA3329-152	4184-3CN045
	2	2TLM-3X.5C-6	NA0276M3L20	TLM-3X.5C-6	MA3329-202	4184-3CN060
	2.5	2TLM-3X.5C-7.5	NA0276M3L25	TLM-3X.5C-7.5	MA3329-252	4184-3CN075
	3	2TLM-3X.5C-9	NA0276M3L30	TLM-3X.5C-9	MA3329-302	4184-3CN090
M3.5X0.6	1	---	---	TLM-3.5X.6C-3.5	MA3329-103	4184-3.5CN035
	1.5	---	---	TLM-3.5X.6C-5.3	MA3329-153	4184-3.5CN053
	2	---	---	TLM-3.5X.6C-7	MA3329-203	4184-3.5CN070
	2.5	---	---	TLM-3.5X.6C-8.8	MA3329-253	4184-3.5CN088
	3	---	---	TLM-3.5X.6C-10.5	MA3329-303	4184-3.5CN105
M4X0.7	1	2TLM-4X.7C-4	NA0276M4L10	TLM-4X.7C-4	MA3339-104	4184-4CN040
	1.5	2TLM-4X.7C-6	NA0276M4L15	TLM-4X.7C-6	MA3329-154	4184-4CN060
	2	2TLM-4X.7C-8	NA0276M4L20	TLM-4X.7C-8	MA3329-204	4184-4CN080
	2.5	2TLM-4X.7C-10	NA0276M4L25	TLM-4X.7C-10	MA3329-254	4184-4CN100
	3	2TLM-4X.7C-12	NA0276M4L30	TLM-4X.7C-12	MA3329-304	4184-4CN120
M5X0.8	1	2TLM-5X.8C-5	NA0276M5L10	TLM-5X.8C-5	MA3329-105	4184-5CN050
	1.5	2TLM-5X.8C-7.5	NA0276M5L15	TLM-5X.8C-7.5	MA3329-155	4184-5CN075
	2	2TLM-5X.8C-10	NA0276M5L20	TLM-5X.8C-10	MA3329-205	4184-5CN100
	2.5	2TLM-5X.8C-12.5	NA0276M5L25	TLM-5X.8C-12.5	MA3329-255	4184-5CN125
	3	2TLM-5X.8C-15	NA0276M5L30	TLM-5X.8C-15	MA3329-305	4184-5CN150
M6X1	1	2TLM-6X1C-6	NA0276M6L10	TLM-6X1C-6	MA3329-106	4184-6CN060
	1.5	2TLM-6X1C-9	NA0276M6L15	TLM-6X1C-9	MA3329-156	4184-6CN090
	2	2TLM-6X1C-12	NA0276M6L20	TLM-6X1C-12	MA3329-206	4184-6CN120
	2.5	2TLM-6X1C-15	NA0276M6L25	TLM-6X1C-15	MA3329-256	4184-6CN150
	3	2TLM-6X1C-18	NA0276M6L30	TLM-6X1C-18	MA3329-306	4184-6CN180
M7X1	1	---	---	TLM-7X1C-7	MA3329-107	4184-7CN070
	1.5	---	---	TLM-7X1C-10.5	MA3329-157	4184-7CN105
	2	---	---	TLM-7X1C-14	MA3329-207	4184-7CN140
	2.5	---	---	TLM-7X1C-17.5	MA3329-257	4184-7CN175
	3	---	---	TLM-7X1C-21	MA3329-307	4184-7CN210
M8X1.25	1	2TLM-8X1.25C-8	NA0276M8L10	TLM-8X1.25C-8	MA3329-109	4184-8CN080
	1.5	2TLM-8X1.25C-12	NA0276M8L15	TLM-8X1.25C-12	MA3329-159	4184-8CN120
	2	2TLM-8X1.25C-16	NA0276M8L20	TLM-8X1.25C-16	MA3329-209	4184-8CN160
	2.5	2TLM-8X1.25C-20	NA0276M8L25	TLM-8X1.25C-20	MA3329-259	4184-8CN200
	3	2TLM-8X1.25C-24	NA0276M8L30	TLM-8X1.25C-24	MA3329-309	4184-8CN240
M10X1.5	1	2TLM-10X1.5C-10	NA0276M10L10	TLM-10X1.5C-10	MA3329-111	4184-10CN100
	1.5	2TLM-10X1.5C-15	NA0276M10L15	TLM-10X1.5C-15	MA3329-161	4184-10CN150
	2	2TLM-10X1.5C-20	NA0276M10L20	TLM-10X1.5C-20	MA3329-211	4184-10CN200
	2.5	2TLM-10X1.5C-25	NA0276M10L25	TLM-10X1.5C-25	MA3329-261	4184-10CN250
	3	---	---	TLM-10X1.5C-30	MA3329-311	4184-10CN300
M12X1.75	1	2TLM-12X1.75C-12	NA0276M12L10	TLM-12X1.75C-12	MA3329-114	4184-12CN120
	1.5	2TLM-12X1.75C-18	NA0276M12L15	TLM-12X1.75C-18	MA3329-164	4184-12CN180
	2	2TLM-12X1.75C-24	NA0276M12L20	TLM-12X1.75C-24	MA3329-214	4184-12CN240
	2.5	---	---	TLM-12X1.75C-30	MA3329-264	4184-12CN300
	3	---	---	TLM-12X1.75C-36	MA3329-314	4184-12CN360

CoilThread Part Numbers & Cross References

Metric Coarse - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M14X2	1	---	---	TLM-14X2C-14	MA3329-116	4184-14CN140
	1.5	---	---	TLM-14X2C-21	MA3329-166	4184-14CN210
	2	---	---	TLM-14X2C-28	MA3329-216	4184-14CN280
	2.5	---	---	TLM-14X2C-35	MA3329-266	4184-14CN350
	3	---	---	TLM-14X2C-42	MA3329-316	4184-14CN420
M16X2	1	---	---	TLM-16X2C-16	MA3329-118	4184-16CN160
	1.5	---	---	TLM-16X2C-24	MA3329-168	4184-16CN240
	2	---	---	TLM-16X2C-32	MA3329-218	4184-16CN320
	2.5	---	---	TLM-16X2C-40	MA3329-268	4184-16CN400
	3	---	---	TLM-16X2C-48	MA3329-318	4184-16CN480
M18X2.5	1	---	---	TLM-18X2.5C-18	MA3329-121	4184-18CN180
	1.5	---	---	TLM-18X2.5C-27	MA3329-171	4184-18CN270
	2	---	---	TLM-18X2.5C-36	MA3329-221	4184-18CN360
	2.5	---	---	TLM-18X2.5C-45	MA3329-271	4184-18CN450
	3	---	---	TLM-18X2.5C-54	MA3329-321	4184-18CN540
M20X2.5	1	---	---	TLM-20X2.5C-20	MA3329-124	4184-20CN200
	1.5	---	---	TLM-20X2.5C-30	MA3329-174	4184-20CN300
	2	---	---	TLM-20X2.5C-40	MA3329-224	4184-20CN400
	2.5	---	---	TLM-20X2.5C-50	MA3329-274	4184-20CN500
	3	---	---	TLM-20X2.5C-60	MA3329-324	4184-20CN600
M22X2.5	1	---	---	TLM-22X2.5C-22	MA3329-127	4184-22CN220
	1.5	---	---	TLM-22X2.5C-33	MA3329-177	4184-22CN330
	2	---	---	TLM-22X2.5C-44	MA3329-227	4184-22CN440
	2.5	---	---	TLM-22X2.5C-55	MA3329-277	4184-22CN550
	3	---	---	TLM-22X2.5C-66	MA3329-327	4184-22CN660
M24X3	1	---	---	TLM-24X3C-24	MA3329-129	4184-24CN240
	1.5	---	---	TLM-24X3C-36	MA3329-179	4184-24CN360
	2	---	---	TLM-24X3C-48	MA3329-229	4184-24CN480
	2.5	---	---	TLM-24X3C-60	MA3329-279	4184-24CN600
	3	---	---	TLM-24X3C-72	MA3329-329	4184-24CN720
M27X3	1	---	---	TLM-27X3C-27	MA3329-131	4184-27CN270
	1.5	---	---	TLM-27X3C-40.5	MA3329-181	4184-27CN405
	2	---	---	TLM-27X3C-54	MA3329-231	4184-27CN540
	2.5	---	---	TLM-27X3C-67.5	MA3329-281	4184-27CN675
	3	---	---	TLM-27X3C-81	MA3329-331	4184-27CN810

Metric Fine - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M8X1	1	---	---	TLM-8X1C-8	MA3329-108	5255-8CN080
	1.5	---	---	TLM-8X1C-12	MA3329-158	5255-8CN120
	2	---	---	TLM-8X1C-16	MA3329-208	5255-8CN160
	2.5	---	---	TLM-8X1C-20	MA3329-258	5255-8CN200
	3	---	---	TLM-8X1C-24	MA3329-308	5255-8CN240

CoilThread Part Numbers & Cross References

Metric Fine - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M10X1	1	---	---	TLM-10X1C-10	MA3329-141	5255-10CN100
	1.5	---	---	TLM-10X1C-15	MA3329-191	5255-10CN150
	2	---	---	TLM-10X1C-20	MA3329-241	5255-10CN200
	2.5	---	---	TLM-10X1C-25	MA3329-291	5255-10CN250
	3	---	---	TLM-10X1C-30	MA3329-341	5255-10CN300
M10X1.25	1	---	---	TLM-10X1.25C-10	MA3329-110	5649-10CN100
	1.5	---	---	TLM-10X1.25C-15	MA3329-160	5649-10CN150
	2	---	---	TLM-10X1.25C-20	MA3329-210	5649-10CN200
	2.5	---	---	TLM-10X1.25C-25	MA3329-260	5649-10CN250
	3	---	---	TLM-10X1.25C-30	MA3329-310	5649-10CN300
M12X1.25	1	---	---	TLM-12X1.25C-12	MA3329-112	5649-12CN120
	1.5	---	---	TLM-12X1.25C-18	MA3329-162	5649-12CN180
	2	---	---	TLM-12X1.25C-24	MA3329-212	5649-12CN240
	2.5	---	---	TLM-12X1.25C-30	MA3329-262	5649-12CN300
	3	---	---	TLM-12X1.25C-36	MA3329-312	5649-12CN360
M12X1.5	1	---	---	TLM-12X1.5C-12	MA3329-113	5145-12CN120
	1.5	---	---	TLM-12X1.5C-18	MA3329-163	5145-12CN180
	2	---	---	TLM-12X1.5C-24	MA3329-213	5145-12CN240
	2.5	---	---	TLM-12X1.5C-30	MA3329-263	5145-12CN300
	3	---	---	TLM-12X1.5C-36	MA3329-313	5145-12CN360
M14X1.5	1	---	---	TLM-14X1.5C-14	MA3329-115	5145-14CN140
	1.5	---	---	TLM-14X1.5C-21	MA3329-165	5145-14CN210
	2	---	---	TLM-14X1.5C-28	MA3329-215	5145-14CN280
	2.5	---	---	TLM-14X1.5C-35	MA3329-265	5145-14CN350
	3	---	---	TLM-14X1.5C-42	MA3329-315	5145-14CN420
M16X1.5	1	---	---	TLM-16X1.5C-16	MA3329-117	5145-16CN160
	1.5	---	---	TLM-16X1.5C-24	MA3329-167	5145-16CN240
	2	---	---	TLM-16X1.5C-32	MA3329-217	5145-16CN320
	2.5	---	---	TLM-16X1.5C-40	MA3329-267	5145-16CN400
	3	---	---	TLM-16X1.5C-48	MA3329-317	5145-16CN480
M18X1.5	1	---	---	TLM-18X1.5C-18	MA3329-119	5145-18CN180
	1.5	---	---	TLM-18X1.5C-27	MA3329-169	5145-18CN270
	2	---	---	TLM-18X1.5C-36	MA3329-219	5145-18CN360
	2.5	---	---	TLM-18X1.5C-45	MA3329-269	5145-18CN450
	3	---	---	TLM-18X1.5C-54	MA3329-319	5145-18CN540
M18X2	1	---	---	TLM-18X2C-18	MA3329-120	5266-18CN180
	1.5	---	---	TLM-18X2C-27	MA3329-170	5266-18CN270
	2	---	---	TLM-18X2C-36	MA3329-220	5266-18CN360
	2.5	---	---	TLM-18X2C-45	MA3329-270	5266-18CN450
	3	---	---	TLM-18X2C-54	MA3329-320	5266-18CN540
M20X1.5	1	---	---	TLM-20X1.5C-20	MA3329-122	5145-20CN200
	1.5	---	---	TLM-20X1.5C-30	MA3329-172	5145-20CN300
	2	---	---	TLM-20X1.5C-40	MA3329-222	5145-20CN400
	2.5	---	---	TLM-20X1.5C-50	MA3329-270	5145-20CN500
	3	---	---	TLM-20X1.5C-60	MA3329-322	5145-20CN600

CoilThread Part Numbers & Cross References

Metric Fine - Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M20X2	1	---	---	TLM-20X2C-20	MA3329-123	5266-20CN200
	1.5	---	---	TLM-20X2C-30	MA3329-173	5266-20CN300
	2	---	---	TLM-20X2C-40	MA3329-223	5266-20CN400
	2.5	---	---	TLM-20X2C-50	MA3329-273	5266-20CN500
	3	---	---	TLM-20X2C-60	MA3329-323	5266-20CN600
M22X1.5	1	---	---	TLM-22X1.5C-22	MA3329-125	5145-22CN220
	1.5	---	---	TLM-22X1.5C-33	MA3329-175	5145-22CN330
	2	---	---	TLM-22X1.5C-44	MA3329-225	5145-22CN440
	2.5	---	---	TLM-22X1.5C-55	MA3329-275	5145-22CN550
	3	---	---	TLM-22X1.5C-66	MA3329-325	5145-22CN660
M22X2	1	---	---	TLM-22X2C-22	MA3329-126	5266-22CN220
	1.5	---	---	TLM-22X2C-33	MA3329-176	5266-22CN330
	2	---	---	TLM-22X2C-44	MA3329-226	5266-22CN440
	2.5	---	---	TLM-22X2C-55	MA3329-276	5266-22CN550
	3	---	---	TLM-22X2C-66	MA3329-326	5266-22CN660
M24X2	1	---	---	TLM-24X2C-24	MA3329-128	5266-24CN240
	1.5	---	---	TLM-24X2C-36	MA3329-178	5266-24CN360
	2	---	---	TLM-24X2C-48	MA3329-228	5266-24CN480
	2.5	---	---	TLM-24X2C-60	MA3329-278	5266-24CN600
	3	---	---	TLM-24X2C-72	MA3329-328	5266-24CN720
M27X2	1	---	---	TLM-27X2C-27	MA3329-130	5266-27CN270
	1.5	---	---	TLM-27X2C-40.5	MA3329-180	5266-27CN405
	2	---	---	TLM-27X2C-54	MA3329-230	5266-27CN540
	2.5	---	---	TLM-27X2C-67.5	MA3329-280	5266-27CN675
	3	---	---	TLM-27X2C-81	MA3329-330	5266-27CN810
M33X2	1	---	---	TLM-33X2C-33	MA3329-134	5266-33CN330
	1.5	---	---	TLM-33X2C-49.5	MA3329-184	5266-33CN495
	2	---	---	TLM-33X2C-66	MA3329-234	5266-33CN660
	2.5	---	---	TLM-33X2C-82.5	MA3329-284	5266-33CN825
	3	---	---	TLM-33X2C-99	MA3329-334	5266-33CN990
M36X3	1	---	---	TLM-36X3C-36	MA3329-137	5277-36CN360
	1.5	---	---	TLM-36X3C-54	MA3329-187	5277-36CN540
	2	---	---	TLM-36X3C-72	MA3329-237	5277-36CN720
	2.5	---	---	TLM-36X3C-90	MA3329-287	5277-36CN900
	3	---	---	TLM-36X3C-108	MA3329-337	5277-36CN108
M39X2	1	---	---	TLM-39X2C-39	MA3329-138	5266-39CN390
	1.5	---	---	TLM-39X2C-58.5	MA3329-188	5266-39CN585
	2	---	---	TLM-39X2C-78	MA3329-238	5266-39CN780
	2.5	---	---	TLM-39X2C-97.5	MA3329-288	5266-39CN970
	3	---	---	TLM-39X2C-117	MA3329-338	5266-39CN117
M39X3	1	---	---	TLM-39X3C-39	MA3329-139	5277-39CN390
	1.5	---	---	TLM-39X3C-58.5	MA3329-189	5277-39CN585
	2	---	---	TLM-39X3C-78	MA3329-239	5277-39CN780
	2.5	---	---	TLM-39X3C-97.5	MA3329-289	5277-39CN975
	3	---	---	TLM-39X3C-117	MA3329-339	5277-39CN117

CoilThread Part Numbers & Cross References

Unified Coarse - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
2-56	1	2TNC-02C-0086	NAS1130-02-10	TNC-02C-0086	MS122095	1185-02CN086
	1.5	2TNC-02C-0129	NAS1130-02-15	TNC-02C-0129	MS122135	1185-02CN129
	2	2TNC-02C-0172	NAS1130-02-20	TNC-02C-0172	MS122175	1185-02CN172
	2.5	2TNC-02C-0215	NAS1130-02-25	TNC-02C-0215	MS122215	1185-02CN215
	3	2TNC-02C-0258	NAS1130-02-30	TNC-02C-0258	MS122255	1185-02CN258
3-48	1	---	---	TNC-03C-0099	MS122115	1185-03CN099
	1.5	---	---	TNC-03C-0148	MS122155	1185-03CN148
	2	---	---	TNC-03C-0198	MS122195	1185-03CN198
	2.5	---	---	TNC-03C-0248	MS122235	1185-03CN248
	3	---	---	TNC-03C-0297	MS122275	1185-03CN297
4-40	1	2TNC-04C-0112	NAS1130-04-10	TNC-04C-0112	MS122076	1185-04CN112
	1.5	2TNC-04C-0168	NAS1130-04-15	TNC-04C-0168	MS122116	1185-04CN168
	2	2TNC-04C-0224	NAS1130-04-20	TNC-04C-0224	MS122156	1185-04CN224
	2.5	2TNC-04C-0280	NAS1130-04-25	TNC-04C-0280	MS122196	1185-04CN280
	3	2TNC-04C-0336	NAS1130-04-30	TNC-04C-0336	MS122236	1185-04CN336
5-40	1	---	---	TNC-05C-0125	MS122077	1185-05CN125
	1.5	---	---	TNC-05C-0188	MS122117	1185-05CN188
	2	---	---	TNC-05C-0250	MS122157	1185-05CN250
	2.5	---	---	TNC-05C-0312	MS122197	1185-05CN312
	3	---	---	TNC-05C-0375	MS122237	1185-05CN375
6-32	1	2TNC-06C-0138	NAS1130-06-10	TNC-06C-0138	MS122078	1185-06CN138
	1.5	2TNC-06C-0207	NAS1130-06-15	TNC-06C-0207	MS122118	1185-06CN207
	2	2TNC-06C-0276	NAS1130-06-20	TNC-06C-0276	MS122158	1185-06CN276
	2.5	2TNC-06C-0345	NAS1130-06-25	TNC-06C-0345	MS122198	1185-06CN345
	3	2TNC-06C-0414	NAS1130-06-30	TNC-06C-0414	MS122238	1185-06CN414
8-32	1	2TNC-2C-0164	NAS1130-08-10	TNC-2C-0164	MS122079	1185-2CN164
	1.5	2TNC-2C-0246	NAS1130-08-15	TNC-2C-0246	MS122119	1185-2CN246
	2	2TNC-2C-0328	NAS1130-08-20	TNC-2C-0328	MS122159	1185-2CN328
	2.5	2TNC-2C-0410	NAS1130-08-25	TNC-2C-0410	MS122199	1185-2CN410
	3	2TNC-2C-0492	NAS1130-08-30	TNC-2C-0492	MS122239	1185-2CN492
10-24	1	2TNC-3C-0190	NAS1130-3C-10	TNC-3C-0190	MS122080	1185-3CN190
	1.5	2TNC-3C-0285	NAS1130-3C-15	TNC-3C-0285	MS122120	1185-3CN285
	2	2TNC-3C-0380	NAS1130-3C-20	TNC-3C-0380	MS122160	1185-3CN380
	2.5	2TNC-3C-0475	NAS1130-3C-25	TNC-3C-0475	MS122200	1185-3CN475
	3	2TNC-3C-0570	NAS1130-3C-30	TNC-3C-0570	MS122240	1185-3CN570
12-24	1	---	---	TNC-1C-0216	---	1185-1CN216
	1.5	---	---	TNC-1C-0324	---	1185-1CN324
	2	---	---	TNC-1C-0432	---	1185-1CN432
	2.5	---	---	TNC-1C-0540	---	1185-1CN540
	3	---	---	TNC-1C-0648	---	1185-1CN648
1/4-20	1	2TNC-4C-0250	NAS1130-4-10	TNC-4C-0250	MS122081	1185-4CN250
	1.5	2TNC-4C-0375	NAS1130-4-15	TNC-4C-0375	MS122121	1185-4CN375
	2	2TNC-4C-0500	NAS1130-4-20	TNC-4C-0500	MS122161	1185-4CN500
	2.5	2TNC-4C-0625	NAS1130-4-25	TNC-4C-0625	MS122201	1185-4CN625
	3	2TNC-4C-0750	NAS1130-4-30	TNC-4C-0750	MS122241	1185-4CN750

CoilThread Part Numbers & Cross References

Unified Coarse - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
5/16-18	1	2TNC-5C-0312	NAS1130-5C-10	TNC-5C-0312	MS122082	1185-5CN312
	1.5	2TNC-5C-0469	NAS1130-5C-15	TNC-5C-0469	MS122122	1185-5CN469
	2	2TNC-5C-0625	NAS1130-5C-20	TNC-5C-0625	MS122162	1185-5CN625
	2.5	2TNC-5C-0781	NAS1130-5C-25	TNC-5C-0781	MS122202	1185-5CN781
	3	2TNC-5C-0938	NAS1130-5C-30	TNC-5C-0938	MS122242	1185-5CN938
3/8-16	1	2TNC-6C-0375	NAS1130-6C-10	TNC-6C-0375	MS122083	1185-6CN375
	1.5	2TNC-6C-0562	NAS1130-6C-15	TNC-6C-0562	MS122123	1185-6CN562
	2	2TNC-6C-0750	NAS1130-6C-20	TNC-6C-0750	MS122163	1185-6CN750
	2.5	2TNC-6C-0938	NAS1130-6C-25	TNC-6C-0938	MS122203	1185-6CN938
	3	---	---	TNC-6C-1125	MS122243	1185-6CN1125
7/16-14	1	---	---	TNC-7C-0438	MS122084	1185-7CN438
	1.5	---	---	TNC-7C-0656	MS122124	1185-7CN656
	2	---	---	TNC-7C-0875	MS122164	1185-7CN875
	2.5	---	---	TNC-7C-1094	MS122204	1185-7CN1094
	3	---	---	TNC-7C-1312	MS122244	1185-7CN1312
1/2-13	1	---	---	TNC-8C-0500	MS122085	1185-8CN500
	1.5	---	---	TNC-8C-0750	MS122125	1185-8CN750
	2	---	---	TNC-8C-1000	MS122165	1185-8CN1000
	2.5	---	---	TNC-8C-1250	MS122205	1185-8CN1250
	3	---	---	TNC-8C-1500	MS122245	1185-8CN1500
9/16-12	1	---	---	TNC-9C-0562	MS122086	1185-9CN562
	1.5	---	---	TNC-9C-0844	MS122126	1185-9CN844
	2	---	---	TNC-9C-1125	MS122166	1185-9CN1125
	2.5	---	---	TNC-9C-1406	MS122206	1185-9CN1406
	3	---	---	TNC-9C-1688	MS122246	1185-9CN1688
5/8-11	1	---	---	TNC-10C-0625	MS122087	1185-10CN625
	1.5	---	---	TNC-10C-0938	MS122127	1185-10CN938
	2	---	---	TNC-10C-1250	MS122167	1185-10CN1250
	2.5	---	---	TNC-10C-1562	MS122207	1185-10CN1562
	3	---	---	TNC-10C-1875	MS122247	1185-10CN1875
3/4-10	1	---	---	TNC-12C-0750	MS122088	1185-12CN750
	1.5	---	---	TNC-12C-1125	MS122128	1185-12CN1125
	2	---	---	TNC-12C-1500	MS122168	1185-12CN1500
	2.5	---	---	TNC-12C-1875	MS122208	1185-12CN1875
	3	---	---	TNC-12C-2250	MS122248	1185-12CN2250
7/8-9	1	---	---	TNC-14C-0875	MS122089	1185-14CN875
	1.5	---	---	TNC-14C-1312	MS122129	1185-14CN1312
	2	---	---	TNC-14C-1750	MS122169	1185-14CN1750
	2.5	---	---	TNC-14C-2188	MS122209	1185-14CN2188
	3	---	---	TNC-14C-2625	MS122249	1185-14CN2625
1-8	1	---	---	TNC-16C-1000	MS122090	1185-16CN1000
	1.5	---	---	TNC-16C-1500	MS122130	1185-16CN1500
	2	---	---	TNC-16C-2000	MS122170	1185-16CN2000
	2.5	---	---	TNC-16C-2500	MS122210	1185-16CN2500
	3	---	---	TNC-16C-3000	MS122250	1185-16CN3000

CoilThread Part Numbers & Cross References

Unified Coarse - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
1-1/8-7	1	---	---	TNC-18C-1125	MS122091	1185-18CN1125
	1.5	---	---	TNC-18C-1688	MS122131	1185-18CN1688
	2	---	---	TNC-18C-2250	MS122171	1185-18CN2250
	2.5	---	---	TNC-18C-2812	MS122211	1185-18CN2812
	3	---	---	TNC-18C-3375	MS122251	1185-18CN3375
1-1/4-7	1	---	---	TNC-20C-1250	MS122092	1185-20CN1250
	1.5	---	---	TNC-20C-1875	MS122132	1185-20CN1875
	2	---	---	TNC-20C-2500	MS122172	1185-20CN2500
	2.5	---	---	TNC-20C-3125	MS122212	1185-20CN3125
	3	---	---	TNC-20C-3750	MS122252	1185-20CN3750
1-3/8-6	1	---	---	TNC-22C-1375	MS122093	1185-22CN1375
	1.5	---	---	TNC-22C-2062	MS122133	1185-22CN2062
	2	---	---	TNC-22C-2750	MS122173	1185-22CN2750
	2.5	---	---	TNC-22C-3438	MS122213	1185-22CN3438
	3	---	---	TNC-22C-4125	MS122253	1185-22CN4125
1-1/2-6	1	---	---	TNC-24C-1500	MS122094	1185-24CN1500
	1.5	---	---	TNC-24C-2250	MS122134	1185-24CN2250
	2	---	---	TNC-24C-3000	MS122174	1185-24CN3000
	2.5	---	---	TNC-24C-3750	MS122214	1185-24CN3750
	3	---	---	TNC-24C-4500	MS122254	1185-24CN4500

Unified Fine - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
0-80	1	2TNF-00C-0060	---	---	---	---
	1.5	2TNF-00C-0090	---	---	---	---
	2	2TNF-00C-0120	---	---	---	---
	2.5	---	---	---	---	---
	3	---	---	---	---	---
3-56	1	---	---	TNF-03C-0099	MS124670	1191-03CN099
	1.5	---	---	TNF-03C-0148	MS124710	1191-03CN148
	2	---	---	TNF-03C-0198	MS124750	1191-03CN198
	2.5	---	---	TNF-03C-0248	MS124790	1191-03CN248
	3	---	---	TNF-03C-0297	MS124830	1191-03CN297
4-48	1	---	---	TNF-04C-0112	MS124671	1191-04CN112
	1.5	---	---	TNF-04C-0168	MS124711	1191-04CN168
	2	---	---	TNF-04C-0224	MS124751	1191-04CN224
	2.5	---	---	TNF-04C-0280	MS124791	1191-04CN280
	3	---	---	TNF-04C-0336	MS124831	1191-04CN336
6-40	1	---	---	TNF-06C-0138	MS124653	1191-06CN138
	1.5	---	---	TNF-06C-0207	MS124693	1191-06CN207
	2	---	---	TNF-06C-0276	MS124733	1191-06CN276
	2.5	---	---	TNF-06C-0345	MS124773	1191-06CN345
	3	---	---	TNF-06C-0414	MS124813	1191-06CN414

CoilThread Part Numbers & Cross References

Unified Fine - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
8-36	1	---	---	TNF-2C-0164	MS124654	1191-2CN164
	1.5	---	---	TNF-2C-0246	MS124694	1191-2CN246
	2	---	---	TNF-2C-0328	MS124734	1191-2CN328
	2.5	---	---	TNF-2C-0410	MS124774	1191-2CN410
	3	---	---	TNF-2C-0492	MS124814	1191-2CN492
10-32	1	2TNF-3C-0190	NAS1130-3-10	TNF-3C-0190	MS124655	1191-3CN190
	1.5	2TNF-3C-0285	NAS1130-3-15	TNF-3C-0285	MS124695	1191-3CN285
	2	2TNF-3C-0380	NAS1130-3-20	TNF-3C-0380	MS124735	1191-3CN380
	2.5	2TNF-3C-0475	NAS1130-3-25	TNF-3C-0475	MS124775	1191-3CN475
	3	2TNF-3C-0570	NAS1130-3-30	TNF-3C-0570	MS124815	1191-3CN570
1/4-28	1	2TNF-4C-0250	NAS1130-4F-10	TNF-4C-0250	MS124656	1191-4CN250
	1.5	2TNF-4C-0375	NAS1130-4F-15	TNF-4C-0375	MS124696	1191-4CN375
	2	2TNF-4C-0500	NAS1130-4F-20	TNF-4C-0500	MS124736	1191-4CN500
	2.5	2TNF-4C-0625	NAS1130-4F-25	TNF-4C-0625	MS124776	1191-4CN625
	3	2TNF-4C-0750	NAS1130-4F-30	TNF-4C-0750	MS124816	1191-4CN750
5/16-24	1	2TNF-5C-0312	NAS1130-5F-10	TNF-5C-0312	MS124657	1191-5CN312
	1.5	2TNF-5C-0469	NAS1130-5F-15	TNF-5C-0469	MS124697	1191-5CN469
	2	2TNF-5C-0625	NAS1130-5F-20	TNF-5C-0625	MS124737	1191-5CN625
	2.5	2TNF-5C-0781	NAS1130-5F-25	TNF-5C-0781	MS124777	1191-5CN781
	3	---	---	TNF-5C-0938	MS124817	1191-5CN938
3/8-24	1	2TNF-6C-0375	NAS1130-6F-10	TNF-6C-0375	MS124658	1191-6CN375
	1.5	2TNF-6C-0562	NAS1130-6F-15	TNF-6C-0562	MS124698	1191-6CN562
	2	2TNF-6C-0750	NAS1130-6F-20	TNF-6C-0750	MS124738	1191-6CN750
	2.5	---	---	TNF-6C-0938	MS124778	1191-6CN938
	3	---	---	TNF-6C-1125	MS124818	1191-6CN1125
7/16-20	1	---	---	TNF-7C-0438	MS124659	1191-7CN438
	1.5	---	---	TNF-7C-0656	MS124699	1191-7CN656
	2	---	---	TNF-7C-0875	MS124739	1191-7CN875
	2.5	---	---	TNF-7C-1094	MS124779	1191-7CN1094
	3	---	---	TNF-7C-1312	MS124819	1191-7CN1312
1/2-20	1	---	---	TNF-8C-0500	MS124660	1191-8CN500
	1.5	---	---	TNF-8C-0750	MS124700	1191-8CN750
	2	---	---	TNF-8C-1000	MS124740	1191-8CN1000
	2.5	---	---	TNF-8C-1250	MS124780	1191-8CN1250
	3	---	---	TNF-8C-1500	MS124820	1191-8CN1500
9/16-18	1	---	---	TNF-9C-0562	MS124661	1191-9CN562
	1.5	---	---	TNF-9C-0844	MS124701	1191-9CN844
	2	---	---	TNF-9C-1125	MS124741	1191-9CN1125
	2.5	---	---	TNF-9C-1406	MS124781	1191-9CN1406
	3	---	---	TNF-9C-1688	MS124821	1191-9CN1688
5/8-18	1	---	---	TNF-10C-0625	MS124662	1191-10CN625
	1.5	---	---	TNF-10C-0938	MS124702	1191-10CN938
	2	---	---	TNF-10C-1250	MS124742	1191-10CN1250
	2.5	---	---	TNF-10C-1562	MS124782	1191-10CN1562
	3	---	---	TNF-10C-1875	MS124822	1191-10CN1875

CoilThread Part Numbers & Cross References

Unified Fine - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
3/4-16	1	---	---	TNF-12C-0750	MS124663	1191-12CN750
	1.5	---	---	TNF-12C-1125	MS124703	1191-12CN1125
	2	---	---	TNF-12C-1500	MS124743	1191-12CN1500
	2.5	---	---	TNF-12C-1875	MS124783	1191-12CN1875
	3	---	---	TNF-12C-2250	MS124823	1191-12CN2250
7/8-14	1	---	---	TNF-14C-0875	MS124664	1191-14CN875
	1.5	---	---	TNF-14C-1312	MS124704	1191-14CN1312
	2	---	---	TNF-14C-1750	MS124744	1191-14CN1750
	2.5	---	---	TNF-14C-2188	MS124784	1191-14CN2188
	3	---	---	TNF-14C-2625	MS124824	1191-14CN2625
1-12	1	---	---	TNF-161C-1000	MS124651	1191-161CN1000
	1.5	---	---	TNF-161C-1500	MS124691	1191-161CN1500
	2	---	---	TNF-161C-2000	MS124731	1191-161CN2000
	2.5	---	---	TNF-161C-2500	MS124771	1191-161CN2500
	3	---	---	TNF-161C-3000	MS124811	1191-161CN3000
1-1/8-12	1	---	---	TNF-18C-1125	MS124666	1191-18CN1125
	1.5	---	---	TNF-18C-1688	MS124706	1191-18CN1688
	2	---	---	TNF-18C-2250	MS124746	1191-18CN2250
	2.5	---	---	TNF-18C-2812	MS124786	1191-18CN2812
	3	---	---	TNF-18C-3375	MS124826	1191-18CN3375
1-1/4-12	1	---	---	TNF-20C-1250	MS124667	1191-20CN1250
	1.5	---	---	TNF-20C-1875	MS124707	1191-20CN1875
	2	---	---	TNF-20C-2500	MS124747	1191-20CN2500
	2.5	---	---	TNF-20C-3125	MS124787	1191-20CN3125
	3	---	---	TNF-20C-3750	MS124827	1191-20CN3750
1-3/8-12	1	---	---	TNF-22C-1375	MS124668	1191-22CN1375
	1.5	---	---	TNF-22C-2062	MS124708	1191-22CN2062
	2	---	---	TNF-22C-2750	MS124748	1191-22CN2750
	2.5	---	---	TNF-22C-3438	MS124788	1191-22CN3438
	3	---	---	TNF-22C-4125	MS124828	1191-22CN4125
1-1/2-12	1	---	---	TNF-24C-1500	MS124669	1191-24CN1500
	1.5	---	---	TNF-24C-2250	MS124709	1191-24CN2250
	2	---	---	TNF-24C-3000	MS124749	1191-24CN3000
	2.5	---	---	TNF-24C-3750	MS124789	1191-24CN3750
	3	---	---	TNF-24C-4500	MS124829	1191-24CN4500



CoilThread Part Numbers & Cross References

Metric Coarse - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M2X0.4	1	2TNM-2X.4C-2	---	TNM-2X.4C-2	MA3279-140	1084-2CN020
	1.5	2TNM-2X.4C-3	---	TNM-2X.4C-3	MA3279-190	1084-2CN030
	2	2TNM-2X.4C-4	---	TNM-2X.4C-4	MA3279-240	1084-2CN040
	2.5	---	---	TNM-2X.4C-5	MA3279-290	1084-2CN050
	3	---	---	TNM-2X.4C-6	MA3279-340	1084-2CN060
M2.2X0.45	1	---	---	TNM-2.2X.45C-2.2	MA3279-100	1084-2.2CN022
	1.5	---	---	TNM-2.2X.45C-3.3	MA3279-150	1084-2.2CN033
	2	---	---	TNM-2.2X.45C-4.4	MA3279-200	1084-2.2CN044
	2.5	---	---	TNM-2.2X.45C-5.5	MA3279-250	1084-2.2CN055
	3	---	---	TNM-2.2X.45C-6.6	MA3279-300	1084-2.2CN066
M2.5X0.45	1	2TNM-2.5X.45C-2.5	NA0276M2A-10	TNM-2.5X.45C-2.5	MA3279-101	1084-2.5CN025
	1.5	2TNM-2.5X.45C-3.8	NA0276M2A-15	TNM-2.5X.45C-3.8	MA3279-151	1084-2.5CN038
	2	2TNM-2.5X.45C-5	NA0276M2A-20	TNM-2.5X.45C-5	MA3279-201	1084-2.5CN050
	2.5	2TNM-2.5X.45C-6.3	NA0276M2A-25	TNM-2.5X.45C-6.3	MA3279-251	1084-2.5CN063
	3	2TNM-2.5X.45C-7.5	NA0276M2A-30	TNM-2.5X.45C-7.5	MA3279-301	1084-2.5CN075
M3X0.5	1	2TNM-3X.5C-3	NA0276M3-10	TNM-3X.5C-3	MA3279-102	1084-3CN030
	1.5	2TNM-3X.5C-4.5	NA0276M3-15	TNM-3X.5C-4.5	MA3279-152	1084-3CN045
	2	2TNM-3X.5C-6	NA0276M3-20	TNM-3X.5C-6	MA3279-202	1084-3CN060
	2.5	2TNM-3X.5C-7.5	NA0276M3-25	TNM-3X.5C-7.5	MA3279-252	1084-3CN075
	3	2TNM-3X.5C-9.0	NA0276M3-30	TNM-3X.5C-9	MA3279-302	1084-3CN090
M3.5X0.6	1	---	---	TNM-3.5X.6C-3.5	MA3279-103	1084-3.5CN035
	1.5	---	---	TNM-3.5X.6C-5.3	MA3279-153	1084-3.5CN053
	2	---	---	TNM-3.5X.6C-7	MA3279-203	1084-3.5CN070
	2.5	---	---	TNM-3.5X.6C-8.8	MA3279-253	1084-3.5CN088
	3	---	---	TNM-3.5X.6C-10.5	MA3279-303	1084-3.5CN105
M4X0.7	1	2TNM-4X.7C-4	NA0276M4-10	TNM-4X.7C-4	MA3279-104	1084-4CN040
	1.5	2TNM-4X.7C-6	NA0276M4-15	TNM-4X.7C-6	MA3279-154	1084-4CN060
	2	2TNM-4X.7C-8	NA0276M4-20	TNM-4X.7C-8	MA3279-204	1084-4CN080
	2.5	2TNM-4X.7C-10	NA0276M4-25	TNM-4X.7C-10	MA3279-254	1084-4CN100
	3	2TNM-4X.7C-12	NA0276M4-30	TNM-4X.7C-12	MA3279-304	1084-4CN120
M5X0.8	1	2TNM-5X.8C-5	NA0276M5-10	TNM-5X.8C-5	MA3279-105	1084-5CN050
	1.5	2TNM-5X.8C-7.5	NA0276M5-15	TNM-5X.8C-7.5	MA3279-155	1084-5CN075
	2	2TNM-5X.8C-10	NA0276M5-20	TNM-5X.8C-10	MA3279-205	1084-5CN100
	2.5	2TNM-5X.8C-12.5	NA0276M5-25	TNM-5X.8C-12.5	MA3279-255	1084-5CN125
	3	2TNM-5X.8C-15	NA0276M5-30	TNM-5X.8C-15	MA3279-305	1084-5CN150
M6X1	1	2TNM-6X1C-6	NA0276M6-10	TNM-6X1C-6	MA3279-106	1084-6CN060
	1.5	2TNM-6X1C-9	NA0276M6-15	TNM-6X1C-9	MA3279-156	1084-6CN090
	2	2TNM-6X1C-12	NA0276M6-20	TNM-6X1C-12	MA3279-206	1084-6CN120
	2.5	2TNM-6X1C-15	NA0276M6-25	TNM-6X1C-15	MA3279-256	1084-6CN150
	3	2TNM-6X1C-18	NA0276M6-30	TNM-6X1C-18	MA3279-306	1084-6CN180
M7X1	1	---	---	TNM-7X1C-7	MA3279-107	1084-7CN070
	1.5	---	---	TNM-7X1C-10.5	MA3279-157	1084-7CN105
	2	---	---	TNM-7X1C-14	MA3279-207	1084-7CN140
	2.5	---	---	TNM-7X1C-17.5	MA3279-257	1084-7CN175
	3	---	---	TNM-7X1C-21	MA3279-307	1084-7CN210

CoilThread Part Numbers & Cross References

Metric Coarse - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M8X1.25	1	2TNM-8X1.25C-8	NA0276M8-10	TNM-8X1.25C-8	MA3279-109	1084-8CN080
	1.5	2TNM-8X1.25C-12	NA0276M8-15	TNM-8X1.25C-12	MA3279-159	1084-8CN120
	2	2TNM-8X1.25C-16	NA0276M8-20	TNM-8X1.25C-16	MA3279-209	1084-8CN160
	2.5	2TNM-8X1.25C-20	NA0276M8-25	TNM-8X1.25C-20	MA3279-259	1084-8CN200
	3	2TNM-8X1.25C-24	NA0276M8-30	TNM-8X1.25C-24	MA3279-309	1084-8CN240
M10X1.5	1	2TNM-10X1.5C-10	NA0276M10-10	TNM-10X1.5C-10	MA3279-111	1084-10CN100
	1.5	2TNM-10X1.5C-15	NA0276M10-15	TNM-10X1.5C-15	MA3279-161	1084-10CN150
	2	2TNM-10X1.5C-20	NA0276M10-20	TNM-10X1.5C-20	MA3279-211	1084-10CN200
	2.5	2TNM-10X1.5C-25	NA0276M10-25	TNM-10X1.5C-25	MA3279-261	1084-10CN250
	3	---	---	TNM-10X1.5C-30	MA3279-311	1084-10CN300
M12X1.75	1	2TNM-12X1.75C-12	NA0276M12-10	TNM-12X1.75C-12	MA3279-114	1084-12CN120
	1.5	2TNM-12X1.75C-18	NA0276M12-15	TNM-12X1.75C-18	MA3279-164	1084-12CN180
	2	2TNM-12X1.75C-24	NA0276M12-20	TNM-12X1.75C-24	MA3279-214	1084-12CN240
	2.5	---	---	TNM-12X1.75C-30	MA3279-264	1084-12CN300
	3	---	---	TNM-12X1.75C-36	MA3279-314	1084-12CN360
M14X2	1	---	---	TNM-14X2C-14	MA3279-116	1084-14CN140
	1.5	---	---	TNM-14X2C-21	MA3279-166	1084-14CN210
	2	---	---	TNM-14X2C-28	MA3279-216	1084-14CN280
	2.5	---	---	TNM-14X2C-35	MA3279-266	1084-14CN350
	3	---	---	TNM-14X2C-42	MA3279-316	1084-14CN420
M16X2	1	---	---	TNM-16X2C-16	MA3279-118	1084-16CN160
	1.5	---	---	TNM-16X2C-24	MA3279-168	1084-16CN240
	2	---	---	TNM-16X2C-32	MA3279-218	1084-16CN320
	2.5	---	---	TNM-16X2C-40	MA3279-268	1084-16CN400
	3	---	---	TNM-16X2C-48	MA3279-318	1084-16CN480
M18X2.5	1	---	---	TNM-18X2.5C-18	MA3279-121	1084-18CN180
	1.5	---	---	TNM-18X2.5C-27	MA3279-171	1084-18CN270
	2	---	---	TNM-18X2.5C-36	MA3279-221	1084-18CN360
	2.5	---	---	TNM-18X2.5C-45	MA3279-271	1084-18CN450
	3	---	---	TNM-18X2.5C-54	MA3279-321	1084-18CN540
M20X2.5	1	---	---	TNM-20X2.5C-20	MA3279-124	1084-20CN200
	1.5	---	---	TNM-20X2.5C-30	MA3279-174	1084-20CN300
	2	---	---	TNM-20X2.5C-40	MA3279-224	1084-20CN400
	2.5	---	---	TNM-20X2.5C-50	MA3279-274	1084-20CN500
	3	---	---	TNM-20X2.5C-60	MA3279-324	1084-20CN600
M22X2.5	1	---	---	TNM-22X2.5C-22	MA3279-127	1084-22CN220
	1.5	---	---	TNM-22X2.5C-33	MA3279-177	1084-22CN330
	2	---	---	TNM-22X2.5C-44	MA3279-227	1084-22CN440
	2.5	---	---	TNM-22X2.5C-55	MA3279-277	1084-22CN550
	3	---	---	TNM-22X2.5C-66	MA3279-327	1084-22CN660
M24X3	1	---	---	TNM-24X3C-24	MA3279-129	1084-24CN240
	1.5	---	---	TNM-24X3C-36	MA3279-179	1084-24CN360
	2	---	---	TNM-24X3C-48	MA3279-229	1084-24CN480
	2.5	---	---	TNM-24X3C-60	MA3279-279	1084-24CN600
	3	---	---	TNM-24X3C-72	MA3279-329	1084-24CN720

CoilThread Part Numbers & Cross References

Metric Coarse - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M27X3	1	---	---	TNM-27X3C-27	MA3279-131	1084-27CN270
	1.5	---	---	TNM-27X3C-40.5	MA3279-181	1084-27CN405
	2	---	---	TNM-27X3C-54	MA3279-231	1084-27CN540
	2.5	---	---	TNM-27X3C-67.5	MA3279-281	1084-27CN675
	3	---	---	TNM-27X3C-81	MA3279-331	1084-27CN810

Metric Fine - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M8X1	1	---	---	TNM-8X1C-8	MA3279-108	4255-8CN080
	1.5	---	---	TNM-8X1C-12	MA3279-158	4255-8CN120
	2	---	---	TNM-8X1C-16	MA3279-208	4255-8CN160
	2.5	---	---	TNM-8X1C-20	MA3279-258	4255-8CN200
	3	---	---	TNM-8X1C-24	MA3279-308	4255-8CN240
M10X1	1	---	---	TNM-10X1C-10	MA3279-141	4255-10CN100
	1.5	---	---	TNM-10X1C-15	MA3279-191	4255-10CN150
	2	---	---	TNM-10X1C-20	MA3279-241	4255-10CN200
	2.5	---	---	TNM-10X1C-25	MA3279-291	4255-10CN250
	3	---	---	TNM-10X1C-30	MA3279-341	4255-10CN300
M10X1.25	1	---	---	TNM-10X1.25C-10	MA3279-110	4649-10CN100
	1.5	---	---	TNM-10X1.25C-15	MA3279-160	4649-10CN150
	2	---	---	TNM-10X1.25C-20	MA3279-210	4649-10CN200
	2.5	---	---	TNM-10X1.25C-25	MA3279-260	4649-10CN250
	3	---	---	TNM-10X1.25C-30	MA3279-310	4649-10CN300
M12X1.25	1	---	---	TNM-12X1.25C-12	MA3279-112	4649-12CN120
	1.5	---	---	TNM-12X1.25C-18	MA3279-162	4649-12CN180
	2	---	---	TNM-12X1.25C-24	MA3279-212	4649-12CN240
	2.5	---	---	TNM-12X1.25C-30	MA3279-262	4649-12CN300
	3	---	---	TNM-12X1.25C-36	MA3279-312	4649-12CN360
M12X1.5	1	---	---	TNM-12X1.5C-12	MA3279-113	3745-12CN120
	1.5	---	---	TNM-12X1.5C-18	MA3279-163	3745-12CN180
	2	---	---	TNM-12X1.5C-24	MA3279-213	3745-12CN240
	2.5	---	---	TNM-12X1.5C-30	MA3279-263	3745-12CN300
	3	---	---	TNM-12X1.5C-36	MA3279-313	3745-12CN360
M14X1.5	1	---	---	TNM-14X1.5C-14	MA3279-115	3745-14CN140
	1.5	---	---	TNM-14X1.5C-21	MA3279-165	3745-14CN210
	2	---	---	TNM-14X1.5C-28	MA3279-215	3745-14CN280
	2.5	---	---	TNM-14X1.5C-35	MA3279-265	3745-14CN350
	3	---	---	TNM-14X1.5C-42	MA3279-315	3745-14CN420
M16X1.5	1	---	---	TNM-16X1.5C-16	MA3279-117	3745-16CN160
	1.5	---	---	TNM-16X1.5C-24	MA3279-167	3745-16CN240
	2	---	---	TNM-16X1.5C-32	MA3279-217	3745-16CN320
	2.5	---	---	TNM-16X1.5C-40	MA3279-267	3745-16CN400
	3	---	---	TNM-16X1.5C-48	MA3279-317	3745-16CN480

CoilThread Part Numbers & Cross References

Metric Fine - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS Specs	Heli-Coil No.
M18X1.5	1	---	---	TNM-18X1.5C-18	MA3279-119	3745-18CN180
	1.5	---	---	TNM-18X1.5C-27	MA3279-169	3745-18CN270
	2	---	---	TNM-18X1.5C-36	MA3279-219	3745-18CN360
	2.5	---	---	TNM-18X1.5C-45	MA3279-269	3745-18CN450
	3	---	---	TNM-18X1.5C-54	MA3279-319	3745-18CN540
M18X2	1	---	---	TNM-18X2C-18	MA3279-120	4266-18CN180
	1.5	---	---	TNM-18X2C-27	MA3279-170	4266-18CN270
	2	---	---	TNM-18X2C-36	MA3279-220	4266-18CN360
	2.5	---	---	TNM-18X2C-45	MA3279-270	4266-18CN450
	3	---	---	TNM-18X2C-54	MA3279-320	4266-18CN540
M20X1.5	1	---	---	TNM-20X1.5C-20	MA3279-122	3745-20CN200
	1.5	---	---	TNM-20X1.5C-30	MA3279-172	3745-20CN300
	2	---	---	TNM-20X1.5C-40	MA3279-222	3745-20CN400
	2.5	---	---	TNM-20X1.5C-50	MA3279-272	3745-20CN500
	3	---	---	TNM-20X1.5C-60	MA3279-322	3745-20CN600
M20X2	1	---	---	TNM-20X2C-20	MA3279-123	4266-20CN200
	1.5	---	---	TNM-20X2C-30	MA3279-173	4266-20CN300
	2	---	---	TNM-20X2C-40	MA3279-223	4266-20CN400
	2.5	---	---	TNM-20X2C-50	MA3279-273	4266-20CN500
	3	---	---	TNM-20X2C-60	MA3279-323	4266-20CN600
M22X1.5	1	---	---	TNM-22X1.5C-22	MA3279-125	3745-22CN220
	1.5	---	---	TNM-22X1.5C-33	MA3279-175	3745-22CN330
	2	---	---	TNM-22X1.5C-44	MA3279-225	3745-22CN440
	2.5	---	---	TNM-22X1.5C-55	MA3279-275	3745-22CN550
	3	---	---	TNM-22X1.5C-66	MA3279-325	3745-22CN660
M22X2	1	---	---	TNM-22X2C-22	MA3279-126	4266-22CN220
	1.5	---	---	TNM-22X2C-33	MA3279-176	4266-22CN330
	2	---	---	TNM-22X2C-44	MA3279-226	4266-22CN440
	2.5	---	---	TNM-22X2C-55	MA3279-276	4266-22CN550
	3	---	---	TNM-22X2C-66	MA3279-326	4266-22CN660
M24X2	1	---	---	TNM-24X2C-24	MA3279-128	4266-24CN240
	1.5	---	---	TNM-24X2C-36	MA3279-178	4266-24CN360
	2	---	---	TNM-24X2C-48	MA3279-228	4266-24CN480
	2.5	---	---	TNM-24X2C-60	MA3279-278	4266-24CN600
	3	---	---	TNM-24X2C-72	MA3279-328	4266-24CN720
M27X2	1	---	---	TNM-27X2C-27	MA3279-130	4266-27CN270
	1.5	---	---	TNM-27X2C-40.5	MA3279-180	4266-27CN405
	2	---	---	TNM-27X2C-54	MA3279-230	4266-27CN540
	2.5	---	---	TNM-27X2C-67.5	MA3279-280	4266-27CN675
	3	---	---	TNM-27X2C-81	MA3279-330	4266-27CN810
M30X2	1	---	---	TNM-27X2C-30	MA3279-132	4266-33CN330
	1.5	---	---	TNM-30X2C-45	MA3279-182	4266-33CN495
	2	---	---	TNM-30X2C-60	MA3279-232	4266-33CN660
	2.5	---	---	TNM-30X2C-75	MA3279-282	4266-33CN825
	3	---	---	TNM-30X2C-90	MA3279-332	4266-33CN990

CoilThread Part Numbers & Cross References

Metric Fine - Non-Locking Series

Thread Size	Nominal Length (in Dia.)	Tangless		Tanged		
		CoilThread No.	NA/NAS No.	CoilThread No.	MA/MS No.	Heli-Coil No.
M33X2	1	---	---	TNM-33X2C-33	MA3279-134	4277-33CN330
	1.5	---	---	TNM-33X2C-49.5	MA3279-184	4277-33CN495
	2	---	---	TNM-33X2C-66	MA3279-234	4277-33CN660
	2.5	---	---	TNM-33X2C-82.5	MA3279-284	4277-33CN825
	3	---	---	TNM-33X2C-99	MA3279-334	4277-33CN990
M36X3	1	---	---	TNM-36X3C-36	MA3279-137	4277-36CN360
	1.5	---	---	TNM-36X3C-54	MA3279-187	4277-36CN540
	2	---	---	TNM-36X3C-72	MA3279-237	4277-36CN720
	2.5	---	---	TNM-36X3C-90	MA3279-287	4277-36CN900
	3	---	---	TNM-36X3C-108	MA3279-337	4277-36CN108
M39X2	1	---	---	TNM-39X2C-39	MA3279-138	4266-39CN390
	1.5	---	---	TNM-39X2C-58.5	MA3279-188	4266-39CN585
	2	---	---	TNM-39X2C-78	MA3279-238	4266-39CN780
	2.5	---	---	TNM-39X2C-97.5	MA3279-288	4266-39CN975
	3	---	---	TNM-39X2C-117	MA3279-338	4266-39CN117
M39X3	1	---	---	TNM-39X3C-39	MA3279-139	4277-39CN390
	1.5	---	---	TNM-39X3C-58.5	MA3279-189	4277-39CN585
	2	---	---	TNM-39X3C-78	MA3279-239	4277-39CN780
	2.5	---	---	TNM-39X3C-97.5	MA3279-289	4277-39CN975
	3	---	---	TNM-39X3C-117	MA3279-339	4277-39CN117

